

EDM generator upgrade

Basic Functions

- Innovatively equipped with three types of safety devices, can have an infrared fire monitor, automatic fire extinguisher and oil temperature monitor fitted.
- Has capabilities for hole depth, blind hole, lateral surface and large electrode area finishing.
- Has automatic off time adjustment to prevent carbon accumulation and electrode wear.
- High sensitivity PWM servo drive and spark gap control to obtain smooth and fine finish.
- Utilizes a special MOSFET electrical discharge circuit design for rapid speed finishing and reduced electrode wear to enable mould surface polishing and prevent surface hardening.



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